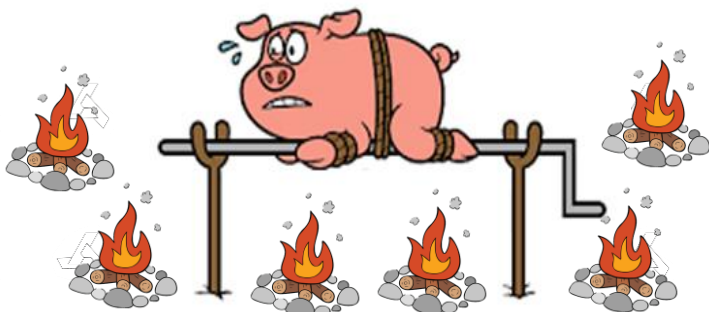


3M

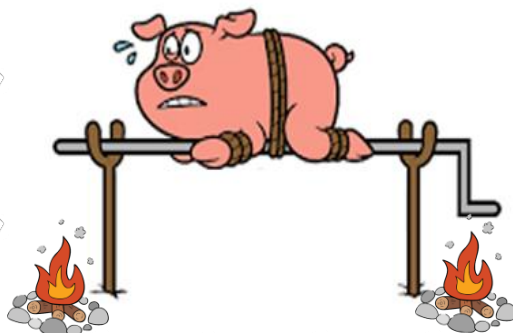
Muda

Gaspillages des ressources



Mura

irrégularité des ressources



Muri

Excès de charge par rapport aux ressources

