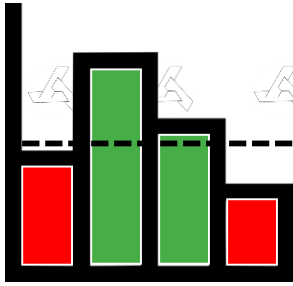
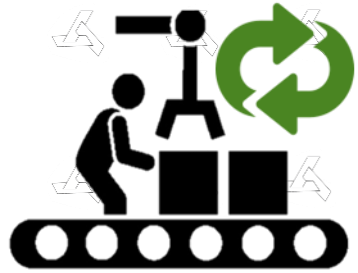


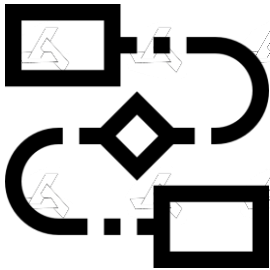
Sur le terrain pour observer & mesurer



Les écarts



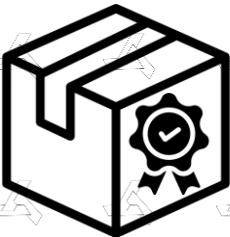
La valeur ajoutée



Les flux



Les gaspillages



La qualité